

5/25

DART AEROSPACE LTD	Work Order:	23416
Description: Clevis	Part Number:	D2748
Drawing: D2748 Rev.A	Qty:	30 31

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	HA	05.05.26	30
2	METAL	Issue P/O: <u>7008/50</u> Laser Cut per Dwg D2748 Material release note required	HA	05.06.02	30
3	RECEIVING	Receive & Inspect for transit damage Ensure material release note attached	CH	05.07.15	31
4	QC	Inspect Level 6	2	05.07.20	31
5	METAL	Tumble & Deburr any rough edges after tumbling	SAD	05/07/21	31
6	METAL	Bend as per Dwg D2748 using bending jig DT 8289	FF	05.08.08	31
7	QC	Inspect Level 5	2	05.08.10	31
8	STORES	Identify and stock	CH	05/08/11	31
9	EXPEDITING	Close W/O Cost / part: <u>5.00 SAC 05/08/12</u> (31) 4.66	HA	05/08/12	31

Rev	Date	Change	Revised By	Approved
A	99.09.27	Preliminary Issue	EC	
B	99.10.27	Now laser cutting	EC	EC

RELEASED
EC 99.10.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/08/12

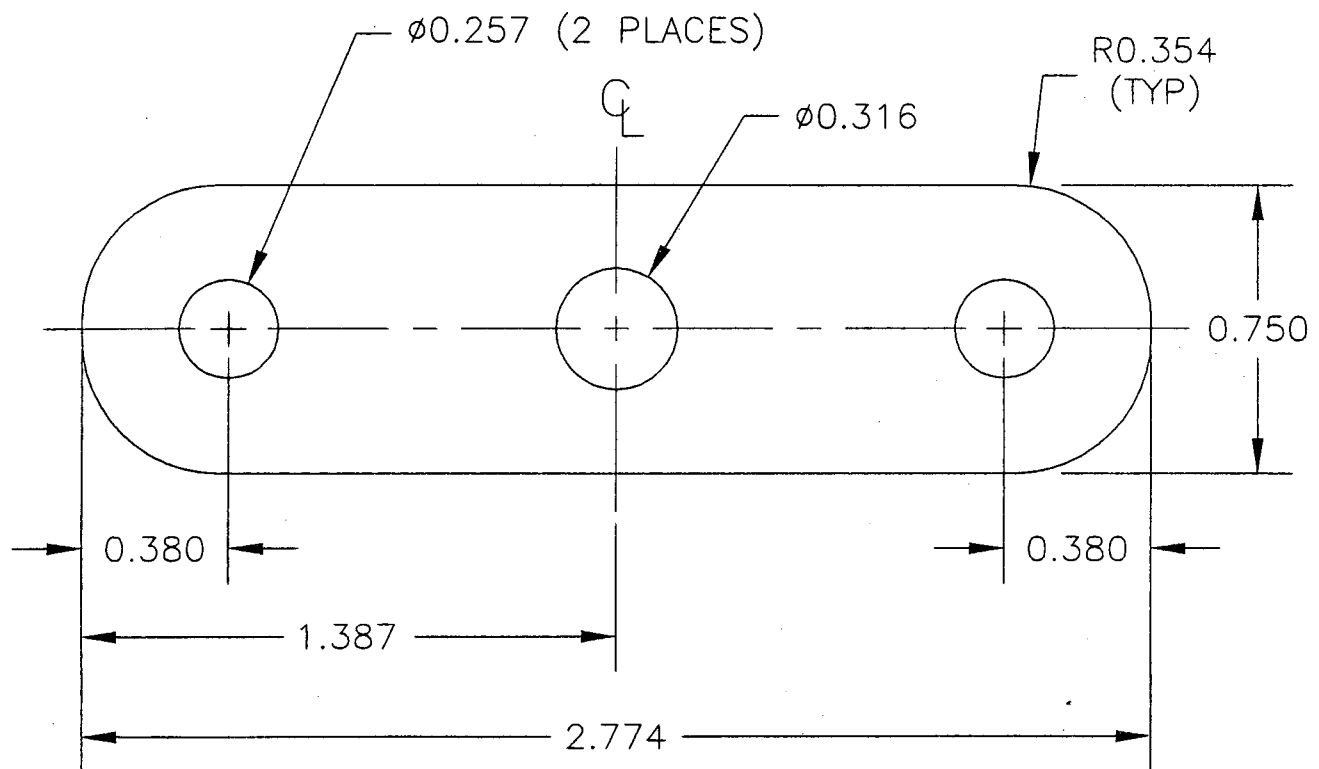
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2748	REV. A SHEET 2 OF 2
DATE 99.09.24		TITLE CLEVIS	SCALE 2:1

RELEASED
99.10.12 KE



D2748 FLAT PATTERN

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REVISIONS

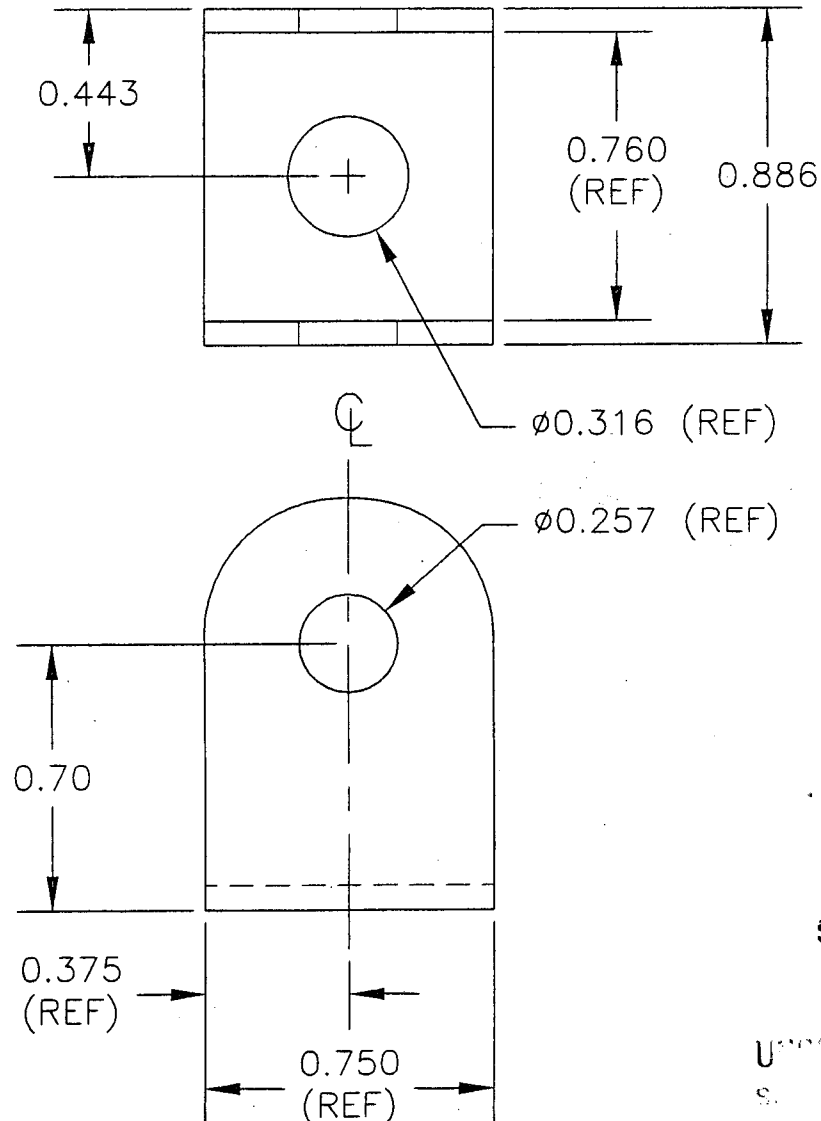
WITNESS
23416

MATERIAL: AISI 304/316 SS 0.063 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2748	REV. A SHEET 1 OF 2
DATE 99.09.24	TITLE CLEVIS		SCALE 2:1
A	99.09.24	NEW ISSUE	

RELEASED
99.10.12 KE



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UNIVERSITY OF TORONTO
S. E. [illegible] ENT
HCL [illegible]

WORK ORDER
NO. 23416

MATERIAL: AISI 304/316 SS 0.063 THICK
USE 0.125 BEND RADIUS
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 25, 2005
03:44 pm

Work Order No : 0023416
Project Name : D2748
Project For : WK525
Work Order Type : Main
Main WO Number :
House Part Number : D2748
Description : Clevis
Manufactured : Yes
Amount Req'd : 30
Amount Done : 0
Start Date : 05-24-05
Est Finish Date : 06-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



YIEH MAU CORP.

INVOICE NO.
COMMODITY

FORM 471

PRIME COLD ROLLED STAINLESS STEEL SHEET AISI 304/304 (SIC)
FINISH WITH 100 MIC.FILM ON MAIN SIDE, WITH BACK-PASS,
SLITTED EDGE AISI 304, 2B FINISH, WITH PAPER INTERLEAVED,
SLITTED EDGE
AISI 304

SPECIFICATION
CUSTOMER

INTEGRIS METALS LTD

INSPECTION CERTIFICATE MATERIAL TEST/INSPECTION CERTIFICATES

工廠:高雄鳳路竹脚順安路345號
345, SHUN AN RD, LU CHU HSANG
KAOHSIUNG TAIWAN R.O.C.
TEL:(07)8672805 FAX:(07)8973008
CERTIFICATE NO:0306222
DATE OF ISSUE:06/18/2004

SPECIFICATION : CUSTOMER :		AISI 304 INTERGRIS METALS LTD				Physical Properties Tensile Test CL=50 mm					Chemical Composition (%)								
(ITEM NO) SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Y.S. (N/mm ²)	T.S. (N/mm ²)	E.L. (%)	HRB	HV	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100	
		KGS	LBS																
AISI 304 2B (7425-4228) 24GA/48"X120" (7425-5951)	1	1,473	3,247	YU132553	34S21644B-4	285	889	58	81	150	3.9	49	115	24	4	807	1827	3.2	
22GA/48"X120" (7425-8310)	1	1,445	3,186	YU228940	34S21939B-5	280	880	57	80	156	4.2	48	118	24	8	828	1828	2.8	
20GA/48"X96" (7425-2494)	1	1,457	3,212	YU228245	35S22625A-3	285	835	54	82	160	4.6	48	126	30	3	815	1827	2.5	
18GA/48"X96" (7425-2619)	1	1,435	3,164	YU131655	35S22622A-2	312	884	54	83	163	4.5	48	107	32	7	812	1834	2.2	
18GA/48"X96" (7425-2619)	1	1,435	3,164	YU131655	35S22522A-3	312	884	54	83	163	4.5	48	107	32	7	812	1834	2.2	
18GA/48"X120" (7425-5039)	1	1,414	3,117	YU131655	35S22622A-4	312	884	54	83	163	4.5	48	107	32	7	812	1834	2.2	
18GA/48"X96" (7425-5039)	1	1,480	3,263	YU228928	35S23009A-4	277	855	54	77	145	4	47	112	28	4	821	1815	2.9	
14GA/48"X120" (7425-8277)	1	1,437	3,168	YU229031	35S22903C-5	298	880	53	82	160	4.2	49	114	32	5	810	1813	1.7	
14GA/60"X120" (7425-4400)	1	1,430	3,153	YU132690	35S23081B-11	281	837	55	80	154	4.4	50	113	30	5	801	1811	2.8	
14GA/60"X120" (7425-4400)	1	1,430	3,153	YU132690	35S23091B-9	281	837	55	80	154	4.4	50	113	30	5	801	1811	2.8	
14GA/60"X144" (7427-3542)	1	1,391	3,067	YU132690	35S23081B-12	281	837	55	80	154	4.4	50	113	30	5	801	1811	2.8	
12GA/48"X96" (7427-3542)	1	1,465	3,230	YU228945	35S23007A-12	308	855	53	83	165	4.9	45	108	24	5	817	1824	3.1	
12GA/48"X120" (7427-3542)	1	1,371	3,023	YU228945	35S23007A-13	308	855	53	83	165	4.9	45	108	24	5	817	1824	3.1	
12GA/48"X120" (7427-3542)	1	1,375	3,031	YU228945	35S23007A-14	308	855	53	83	165	4.9	45	108	24	5	817	1824	3.1	
12GA/48"X120" (7427-3542)	1	1,375	3,031	YU228945	35S23007A-15	308	855	53	83	165	4.9	45	108	24	5	817	1824	3.1	
12GA/60"X120"	1	1,423	3,137	YU132689	35S23083A-11	294	848	53	82	161	5.2	51	115	31	3	802	1823	2.8	

16 22.836 50.346
NO MERCURY CONTAMINATION
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Best test good for all Heat NO.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,
A362E, ASME SA240, Q35700D.

16ga 304 #4 S

YIEH MAU CORP.

Lin Kun Hsing
Manager of Quality Assurance Section